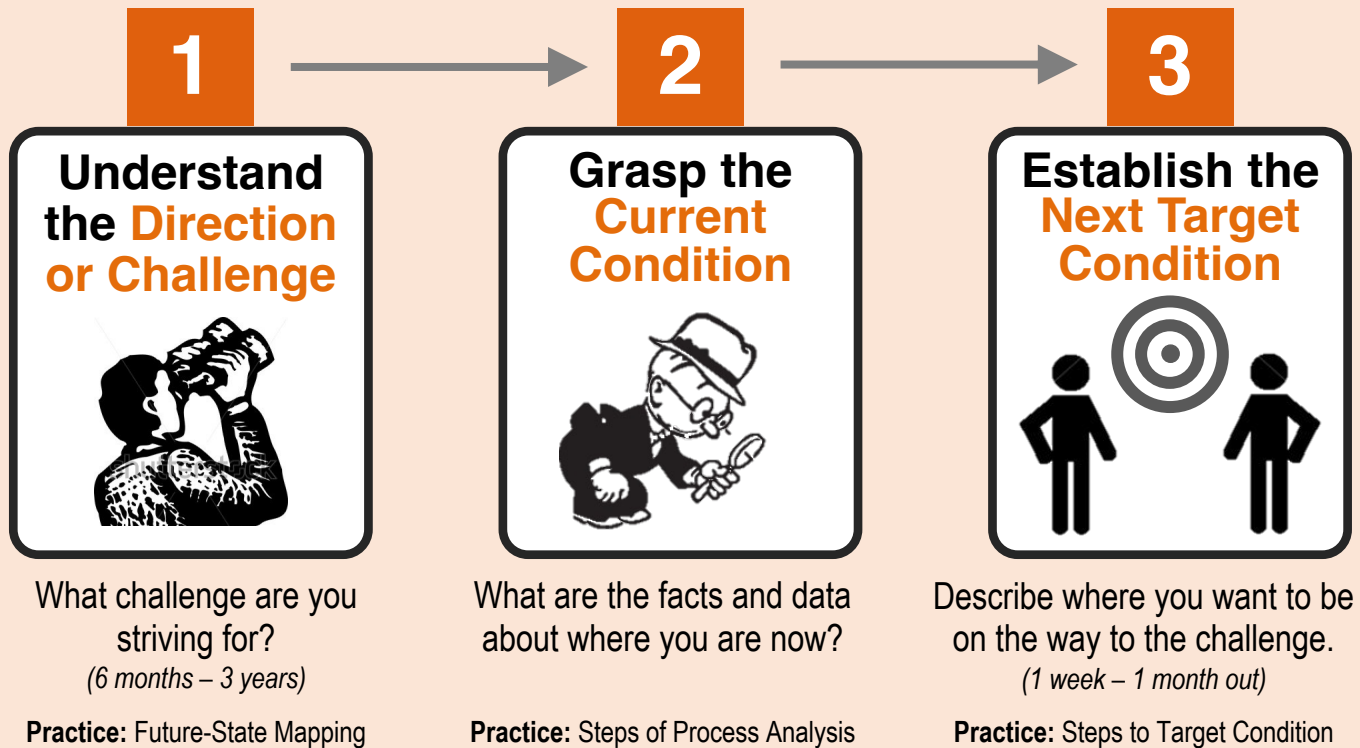


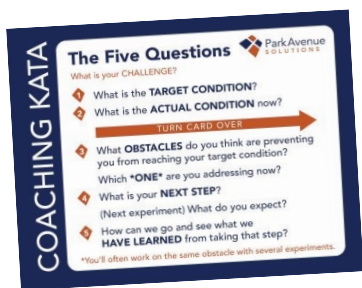
# Improvement Kata

A SYSTEMATIC, SCIENTIFIC PATTERN OF WORKING

PLANNING PHASE

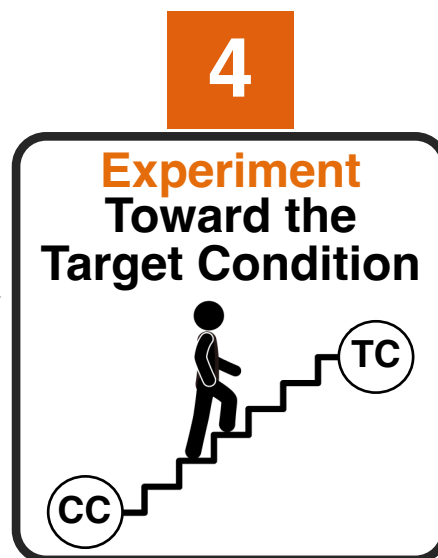


## Daily Coaching Cycles with The 5 Questions



Coach escorts the learner and gives procedural guidance.

**Practice:** Learner's Storyboard & 5-Question Card



Conduct rapid, frequent experiments to move from current condition to the target condition.

**Practice:** Plan-Do-Check-Act (PDCA); Experimenting Record

EXECUTING PHASE

By Mike Rother



**REMEMBER:** The Improvement Kata combines scientific steps + techniques of deliberate practice for each step to develop effective problem solving skill